

Australian Standard<sup>®</sup>

**Industrial and commercial gas-fired  
appliances**

**STANDARDS**  
Australia



This Australian Standard® was prepared by Committee AG-011, Industrial and Commercial Gas-Fired Appliances. It was approved on behalf of the Council of Standards Australia on 30 June 2009.

This Standard was published on 12 August 2009.

---

The following are represented on Committee AG-011:

- Energy Networks Association
  - Engineers Australia
  - Gas Appliance Manufacturers Association of Australia
  - Gas Technical Regulators Committee
  - LPG Australia
  - Major Commercial/Industrial Gas Equipment Manufacturer
  - Major Industrial Gas Installations
- 

This Standard was issued in draft form for comment as DR 08189.

Standards Australia wishes to acknowledge the participation of the expert individuals that contributed to the development of this Standard through their representation on the Committee and through the public comment period.

---

### **Keeping Standards up-to-date**

Australian Standards® are living documents that reflect progress in science, technology and systems. To maintain their currency, all Standards are periodically reviewed, and new editions are published. Between editions, amendments may be issued.

Standards may also be withdrawn. It is important that readers assure themselves they are using a current Standard, which should include any amendments that may have been published since the Standard was published.

Detailed information about Australian Standards, drafts, amendments and new projects can be found by visiting **[www.standards.org.au](http://www.standards.org.au)**

Standards Australia welcomes suggestions for improvements, and encourages readers to notify us immediately of any apparent inaccuracies or ambiguities. Contact us via email at **[mail@standards.org.au](mailto:mail@standards.org.au)**, or write to Standards Australia, GPO Box 476, Sydney, NSW 2001.

---

Australian Standard<sup>®</sup>

## Industrial and commercial gas-fired appliances

Originated as AG 501—1984  
Previous edition 2002.  
Republished and designated AS 3814—2005.  
Second edition 2009.  
Reissued incorporating Amendment No. 1 (June 2010).

### **COPYRIGHT**

© Standards Australia

All rights are reserved. No part of this work may be reproduced or copied in any form or by any means, electronic or mechanical, including photocopying, without the written permission of the publisher.

Published by Standards Australia GPO Box 476, Sydney, NSW 2001, Australia  
ISBN 0 7337 9218 9

## PREFACE

This Standard was reviewed by the Standards Australia Committee, AG-011, Industrial and Commercial Gas-Fired Appliances, to supersede AS 3814—2005, *Industrial and commercial gas-fired appliances*.

*This Standard incorporates Amendment No. 1 (June 2010). The changes required by the Amendment are indicated in the text by a marginal bar and amendment number against the clause, note, table, figure or part thereof affected.*

The objective of this Standard is to provide uniform minimum requirements for the safe operation of gas-fired industrial appliances, and other large appliances used for commercial applications, which are not covered by any other Standard.

This Standard should not be regarded as a design specification or as an instruction manual; it has been prepared with due regard for gas rules and regulations now in force. In its preparation, consideration has been given to—

- (a) continuity of satisfactory operation of appliances and equipment;
- (b) the prevention of fire hazards, and explosions associated with fuel use and processes;
- (c) gas rules and regulations now in force;
- (d) the prevention of injury to persons or property;
- (e) the provision of satisfactory permanent access for service; and
- (f) relevant international and overseas Standards.

Explosions are the main hazard on the firing side of the equipment covered by the Standard, the basic cause being ignition of a combustible mixture in the combustion chamber or associated ductwork. The magnitude and intensity of the explosion will depend on both the quantity of combustibles present and the proportion of air with which the combustibles are mixed.

Explosions may be the result of one or more of the following:

- (i) Improper design of equipment or control systems.
- (ii) Equipment or control system malfunction, including valve leakage.
- (iii) Interruption and restoration of gas or air supply causing loss of flame followed by delayed ignition of the resultant accumulation of a combustible mixture.
- (iv) Flame failure on a burner and subsequent ignition of the resultant accumulation of a combustible mixture.

The presence of a well-trained, reliable and competent operator provides a major contribution to safety.

AS 3814—2005 has been substantially revised with the objective of removing ambiguity where it may have been experienced in the past. To this end a new section on gas/air ratio control has been added. Several other sections have been expanded to cater for changing technology, for example, the use of LEL monitoring or the inclusion of systems that are commonly found on gas-fired turbines that were not previously covered adequately. The appendices have been expanded to cover information on maintenance of appliances, the configuration of gas/air ratio control systems as well as valve train requirements for gas-fired turbines. The appliance field check sheet has been revised to cover the new clauses and sections added to the Standard.

The user should be aware that in many jurisdictions in Australia, this Standard is deemed as a ‘prescribed standard’ to which compliance may be mandatory. While Australian and New Zealand Standards mostly do not do so, all the Australian and New Zealand Technical Regulators agree that this Standard should include appropriate requirements for particular components to be certified by a recognized third party assessment body.

The terms ‘normative’ and ‘informative’ have been used in this Standard to define the application of the appendix to which they apply. A ‘normative’ appendix is an integral part of a Standard, whereas an ‘informative’ appendix is only for information and guidance.

This is a free preview. Purchase the entire publication at the link below:

## AS 3814 : 2009 : EN PDF

- ⏪ Looking for additional Standards? Visit SAI Global Infostore
- ⏪ Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation

Need to speak with a Customer Service Representative - Contact Us