



NSAI
Standards

Irish Standard
I.S. EN 13232-7:2006+A1:2011

Railway applications - Track - Switches and crossings - Part 7: Crossings with moveable parts

© NSAI 2011 No copying without NSAI permission except as permitted by copyright law.

I.S. EN 13232-7:2006+A1:2011

Incorporating amendments/corrigenda/National Annexes issued since publication:
EN 13232-7:2006/A1:2011

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWIFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces:
EN 13232-7:2006

<i>This document is based on:</i> EN 13232-7:2006+A1:2011 EN 13232-7:2006	<i>Published:</i> 31 October, 2011 8 March, 2006
---	--

This document was published under the authority of the NSAI and comes into effect on:
31 October, 2011

ICS number:
93.100

NSAI
1 Swift Square,
Northwood, Santry
Dublin 9

T +353 1 807 3800
F +353 1 807 3838
E standards@nsai.ie
W NSAI.ie

Sales:
T +353 1 857 6730
F +353 1 857 6729
W standards.ie

Údarás um Chaighdeáin Náisiúnta na hÉireann

English Version

Railway applications - Track - Switches and crossings - Part 7: Crossings with moveable parts

Applications ferroviaires - Voie - Appareils de voie - Partie
7: Cœurs à parties mobiles

Bahnanwendungen - Oberbau - Weichen und Kreuzungen -
Teil 7: Herzstücke mit beweglichen Bauteilen

This European Standard was approved by CEN on 9 January 2006 and includes Amendment 1 approved by CEN on 13 September 2011.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.





EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: Avenue Marnix 17, B-1000 Brussels

Contents

Page

Foreword.....	4
Introduction	6
1 Scope	7
2 Normative references	7
3 Types of crossing with moveable parts	8
3.1 Common crossings with moveable parts	8
3.2 Obtuse crossings with moveable parts.....	8
3.3 Materials	9
3.4 Geometry	9
3.5 Inclination of the running table	9
3.6 Construction.....	9
3.7 Relationship with the adjacent track	9
4 Terms and definitions	10
4.1 Common crossing with moveable point (Figure 7)	10
4.2 Common crossing with moveable wing rails (Figure 8)	11
4.3 Obtuse crossing with moveable parts (Figure 9)	12
5 Design requirements	13
5.1 Geometrical data.....	13
5.2 Rolling stock data	14
5.2.1 Maximum axle load.....	14
5.2.2 Maximum speed.....	14
5.2.3 Wheel profile, diameter, back to back and wheel set dimensions	14
5.2.4 Note	14
5.3 Supports and fastenings.....	14
5.4 Interface between crossing with moveable parts and operating system	15
5.5 Transfer of longitudinal track forces	15
5.6 Other requirements.....	15
5.7 Drawings.....	15
6 Tolerances and inspection	15
6.1 General.....	15
6.2 Tools and instruments	16
6.3 Critical dimensions.....	16
6.3.1 General.....	16
6.3.2 Critical dimensions for common crossings with moveable point.....	16
6.3.3 Critical dimensions for common crossings with moveable wing rails	16
6.3.4 Critical dimensions for obtuse crossings with moveable parts	16
6.4 Certification	16
6.5 Methods of examination for structural defects	17
6.5.1 Visual	17
6.5.2 Dye penetrant and/or magnetic particle	17
6.5.3 Ultrasound	17
6.5.4 Radiography.....	17
7 Limits and extent of supply	17
8 Identification marks	17

Annex ZA (informative)  **Relationship between this European Standard and the Essential Requirements of EU Directive 2008/57/EC**  64

Bibliography..... 67

This is a free 9 page sample. Access the full version online.

Foreword

This document (EN 13232-7:2006+A1:2011) has been prepared by Technical Committee CEN/TC 256 “Railway applications”, the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by April 2012, and conflicting national standards shall be withdrawn at the latest by April 2012.

A1 This document has been prepared under a mandate given to CEN/CENELEC/ETSI by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive 2008/57/EC.

For relationship with EU Directive 2008/57/EC, see informative Annex ZA, which is an integral part of this document. **A1**

This document includes Amendment 1, approved by CEN on 2011-09-13.

This document supersedes EN 13232-7:2006.

The start and finish of text introduced or altered by amendment is indicated in the text by tags **A1** **A1**.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

This series of standards “Railway applications – Track – Switches and crossings” covers the design and quality of switches and crossings in flat bottom rails. The list of parts is as follows:

- *Part 1 : Definitions*
- *Part 2 : Requirements for geometric design*
- *Part 3 : Requirements for wheel/rail interaction*
- *Part 4 : Actuation, locking and detection*
- *Part 5 : Switches*
- *Part 6 : Fixed common and obtuse crossings*
- *Part 7 : Crossings with moveable parts*
- *Part 8 : Expansion devices*
- *Part 9 : Layouts*

Part 1 contains terminology used throughout all parts of the standard.

Parts 2 to 4 contain basic design guides and are applicable to all switch and crossing assemblies.

Parts 5 to 8 deal with particular types of equipment, including their tolerances. These use parts 1 to 4 as a basis.

Part 9 defines the functional and geometrical dimensions and tolerances for layout assembly.

The following terms are used within to define the parties involved in using the EN as the technical basis for a transaction:

CUSTOMER The operator or user of the equipment, or the purchaser of the equipment on the user's behalf.

SUPPLIER The body responsible for the use of the EN in response to the customer's requirements.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.

Introduction

The requirements of crossings with moveable parts are that they are capable of performing their intended purpose, which is to allow a vehicle to pass the area where the two rails cross with a continuous running edge.

That means the wheels of the vehicle are fully supported and guided in the whole crossing area, either in the facing or trailing direction.

The main criteria for the selection of crossings with moveable parts are:

- improvement of ride comfort;
- reduction of noise and vibration;
- reduction of maintenance;
- mixed traffic conditions (e.g. train/tram);
- security against derailment.

This last point is particularly important (critical) in diamond crossings. Effectively, as the wheel diameter and the obtuse crossing angle decrease, the distance without guidance (EN 13232-3:2003, 4.2.5) increases.

Therefore, to assure the safety of running of the wheel set over the diamond crossing, it is sometimes necessary to design the obtuse crossing as moveable.

Rules and recommendations for security against derailment in diamond crossings are set down in part 9 of this standard.

The crossings with moveable parts shall be designed to withstand all external forces from rolling stock, thermal influences etc.

The customer shall specify the maximum strains or stresses due to external thermal forces that the crossing with moveable parts has to withstand.

Operating, signalling systems, heater systems, load bearing supports, maintainability and safety are all major factors which should be taken into account during the design.

The performance criteria shall be based on information given by the customer.

The design and selection of types of crossings with moveable parts will be influenced by axle loads, frequency of traffic and speed.

1 Scope

The scope of this part is:

- to establish a working terminology for crossings with moveable parts, which means crossings with moveable parts to close the gap of the running edge, and their constituent parts, and identify the main types;
- to list the minimum informative requirements for the manufacture of crossings with moveable parts and/or their constituent parts;
- to formulate codes of practice for inspection and tolerances for crossings with moveable parts and/or their constituent parts;
- to establish the limits and extent of supply;
- to list the method by which crossings with moveable parts and their constructional parts should be identified and traced;
- to list the different and varying ways by which crossings with moveable parts can be described, using the following parameters:
 - geometry of crossings;
 - types of construction;
 - performance requirements;
 - design criteria;
 - tolerances and inspection.

2 Normative references

The following referenced documents are indispensable for the application of this European Standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 13145, *Railway applications — Track — Wood sleepers and bearers*

EN 13146 (all parts), *Railway applications — Track — Test methods for fastening systems*

EN 13230 (all parts), *Railway applications — Track — Concrete sleepers and bearers*

EN 13232-1, *Railway applications — Track — Switches and crossings — Part 1: Definitions*

EN 13232-2, *Railway applications — Track — Switches and crossings — Part 2: Requirements for geometric design*

EN 13232-4, *Railway applications — Track — Switches and crossings — Part 4: Actuation, locking and detection*

prEN 13232-9, *Railway applications — Track — Switches and crossings — Part 9: Layouts*

EN 13481 (all parts), *Railway applications — Track — Performance requirements for fastening systems*

This is a free preview. Purchase the entire publication at the link below:

**I.S. EN 13232-7 : 2006 : INC : AMD 1 : 2011 : EN :
COMBINED PDF**

-
- ⊙ Looking for additional Standards? Visit SAI Global Infostore
 - ⊙ Learn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation
-

Need to speak with a Customer Service Representative - Contact Us