



**NSAI**  
Standards

Irish Standard  
I.S. EN 12817:2010

# LPG Equipment and accessories - Inspection and requalification of LPG tanks up to and including 13 m<sup>3</sup>

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I.S. EN 12817:2010

*Incorporating amendments/corrigenda issued since publication:*

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<b>NSAI</b> 1 Swift Square, Northwood, Santry Dublin 9	T +353 1 807 3800 F +353 1 807 3838 E standards@nsai.ie W NSAI.ie	<b>Sales:</b> T +353 1 857 6730 F +353 1 857 6729 W standards.ie
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Údarás um Chaighdeáin Náisiúnta na hÉireann

English Version

## LPG Equipment and accessories - Inspection and requalification of LPG tanks up to and including 13 m<sup>3</sup>

Équipements et accessoires GPL - Inspection et  
requalification des réservoirs de capacité inférieure ou  
égale à 13 m<sup>3</sup> pour gaz de pétrole liquéfiés (GPL)

Flüssiggas-Geräte und -Ausrüstungsteile - Überprüfung  
und erneute Qualifizierung von Behältern für Flüssiggas  
(LPG) mit einem Fassungsraum bis einschließlich 13 m<sup>3</sup>

This European Standard was approved by CEN on 4 December 2009.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN Management Centre has the same status as the official versions.

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## Foreword

This document (EN 12817:2010) has been prepared by Technical Committee CEN/TC 286 “Liquefied petroleum gas equipment and accessories”, the secretariat of which is held by NSAI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2010, and conflicting national standards shall be withdrawn at the latest by July 2010.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN [and/or CENELEC] shall not be held responsible for identifying any or all such patent rights.

Users of this standard, prepared in the field of application of Article 118A of the EC Treaty, should be aware that standards have no formal legal relationship with Directives that may have been made under Article 118A of the Treaty. In addition, national legislation in the Member states may contain more stringent requirements than the minimum requirements of a Directive based on Article 118A. Information on the relationship between the national legislation implementing Directives based on Article 118A and this EN may be given in a national foreword of the national standard implementing this EN.

This document supersedes EN 12817:2002 and EN 12818:2002.

The main modifications concern the following:

- merging of two European Standards: EN 12817:2002 and EN 12818:2002;
- improvement of Annex C which becomes normative;
- a new clause: Clause 2, Normative references.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and the United Kingdom.

## Introduction

Periodic inspection and requalification regimes for LPG tanks up to and including 13 m<sup>3</sup> have developed in various countries in different ways that range from defined to variable inspection periods with requalification regimes achieved by various methods. This European Standard for periodic inspection and requalification is based on European countries' legislation and codes of practice and industry codes of practice. In addition, use of LPG in different applications has encouraged the industry to approach the requirements for routine periodic inspection and requalification in different ways for each application.

This European Standard calls for the use of substances and procedures that can be injurious to health if adequate precautions are not taken. It refers to technical suitability and does not absolve the user from legal obligations relating to health and safety at any stage.

It has been assumed in the drafting of this European Standard that execution of its provisions is entrusted to appropriately qualified and experienced people.



## 1 Scope

This European Standard specifies requirements for:

- a) routine inspection, periodic inspection and requalification of fixed LPG storage tanks of sizes from 150 l up to and including 13 m<sup>3</sup>, and associated fittings;
- b) marking tanks and/or keeping records, as appropriate, as a result of routine inspection, periodic inspection and requalification.

This European Standard excludes refrigerated storage.

## 2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1330-9, *Non-destructive testing — Terminology — Part 9: Terms used in acoustic emission testing*

EN 13477-1, *Non-destructive testing — Acoustic emission — Equipment characterisation — Part 1: Equipment description*

EN 13477-2, *Non-destructive testing — Acoustic emission — Equipment characterisation — Part 2: Verification of operating characteristic*

EN 13554, *Non-destructive testing — Acoustic emission — General principles*

EN 14584, *Non-destructive testing — Acoustic emission — Examination of metallic pressure equipment during proof testing — Planar location of AE sources*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

### 3.1

#### **periodic inspection**

external inspection of the visible parts of a tank and its fittings

### 3.2

#### **routine inspection**

external inspection of the visible parts of a tank and its fittings, carried out more frequently than periodic inspections

### 3.3

#### **requalification**

inspection/test carried out at intervals, typically at the time of a periodic inspection, in order to confirm that a tank is fit for a further period of service

### 3.4

#### **competent body**

person or corporate body, defined by a national competent authority, that, by appropriate qualification, training, experience, and resources, is able to make objective judgements related to inspection and testing of pressure equipment in LPG service

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